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2017

# **POGO® CONTACT SOLUTIONS**



ICT/FCT

**GENERAL PURPOSE** 

**HIGH CURRENT** 

HIGH FREQUENCY

**SWITCH PROBE** 

STEP PROBE

BATTERY CONTACT

**SEMICONDUCTOR** 



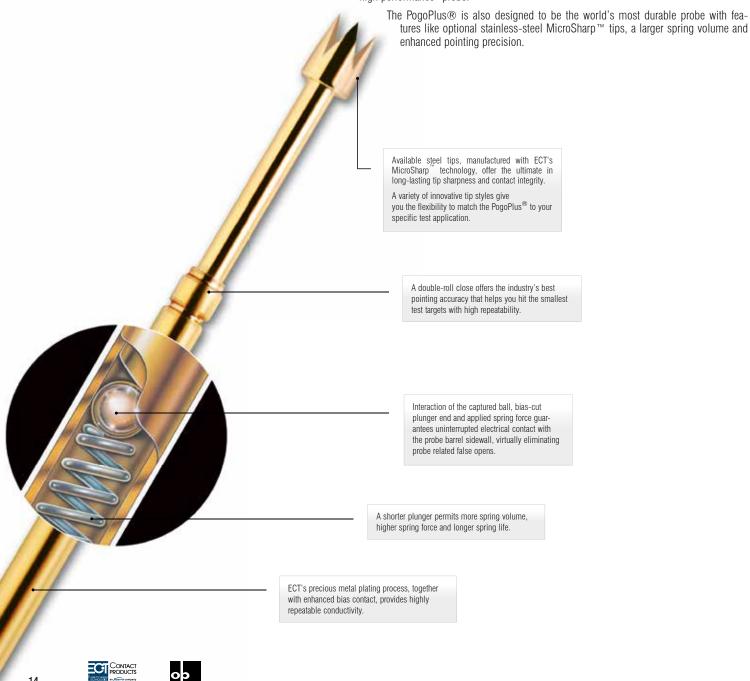
# **Probe Advantage**

ECT-CPG.com shop.ECT-CPG.com

### PogoPlus® Series Probes

Conventional bias-type probes are susceptible to false opens — that is, transient electrical discontinuities that cause good products to "fail" during test. Revolutionary PogoPlus probes eliminate probe-induced false opens, saving you the time, money and trouble of needless product retesting.

The unrivaled electrical performance of the PogoPlus is due to the interaction between the spring, captured ball and plunger, which forces the plunger into continuous contact with the barrel wall at all times. The result is uninterrupted electrical continuity and low overall resistance that can't be equaled by any other "high performance" probe.



### LOADED PCB TEST PROBES / FUNCTIONAL

The ICT / FCT product lines, which includes the new EDGE, LFRE and PogoPlus® Series, address the unique demands of loaded board and vacuum fixture applications. Most probes feature an enhanced version of the legendary bias-ball design to virtually eliminate "false opens"; proprietary metal plating processes for higher conductivity; and precision MicroSharp ™ steel tips for long-lasting durability. A full range of sizes accommodates products with mixed test center requirements.

#### **Mixed Test Centers**

In loaded board applications, probes designed for use on 0.050, 0.075 and 0.100 inch test centers can be mixed in single or dual-stage fixtures, even though there may be minor variations in plunger travel. When mounted correctly, probe plunger tips should align when plungers are at recommended working travel — generally 2/3. This will ensure contact integrity between the tip and test pad. Minor adjustments may be required to compensate for variations in accessing component leads, flat test pads or through-holes.









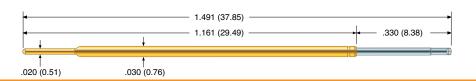
# **Metrix**

- **EDGE:** Our new ICT / FCT probe taking full advantage of the flat technology. The flat tip is 10 times sharper than any traditional radial manufactured probe tip.
- LFRE: The solution for your RoHS complaint boards and lead-free solder test points.
- **POGO:** High performance ICT / FCT probe like the LFRE probe but with gold plated tips. Features the legendary PogoPlus® Bias Ball design.
- METRIX: New Probe Series for smallest test centers down to .039 inch or 1.00 mm.



## **MTX-39**

39 mil (1.00 mm)



#### Mechanical

Recommended Travel: .167 (4.24) Full Travel: .250 (6.35)

Operating Temperature

• Standard Spring: -55°C to +105°C · Alternate Spring: -55°C to +150°C · Elevated Spring: -55°C to +105°C

#### Spring Force in oz. (grams)

	Order Code	Preload	Rec. Travel
Standard	- 4	1.02 (29)	4.0 (113)
Alternate	- 6	2.15 (61)	6.0 (170)
Elevated	- 7	1.17 (33)	7.0 (198)

#### **Electrical (Static Conditions)**

Current Rating: 3 amps Average Probe Resistance: <15 m0hms

#### **Materials and Finishes**

Plunger: High performance alloy

LFRE proprietary plating

Barrel: BeCu, Gold plated over hard Nickel

Sprina

· Standard: Music Wire · Alternate: Stainless Steel · Elevated: Music Wire Ball: Stainless Steel

#### Receptacle

Hole diameter: Ø .028 (0.70) Suggested drill: #70 or 0.70 mm 28-30 AWG Recommended wire gauge:

Material Housing

• HPR-40T: Work-hardened Nickel Silver, Gold

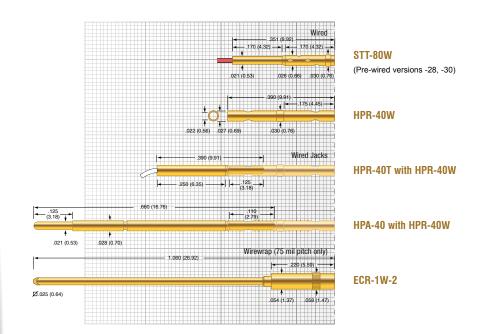
plated over hard Nickel

• HPR-40W: Work-hardened Nickel Silver, Gold

plated over hard Nickel

Work-hardened BeCu, Gold plated • STT:

over hard Nickel



Tip Style						
Н	I	18	I15	140	T1	T20
Ø .035 (0.89)	Ø .019 (0.48)	Ø .017 (0.43)	Ø .017 (0.43)	Ø .017 (0.43)	Ø .019 (0.48)	Ø .019 (0.48)
	90°	90°	155°	40°		£30°

Ø .038 (0.97)	Ø .019 (0.48)
30°	

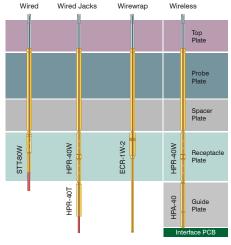
T38



#### **Metrix Summary**

- · Unified receptacles across all test center spacing
- · Large variety of tips and receptacles
- · Proprietary LFRE plunger plating
- · Bias ball design

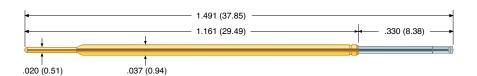
### **Termination Example**





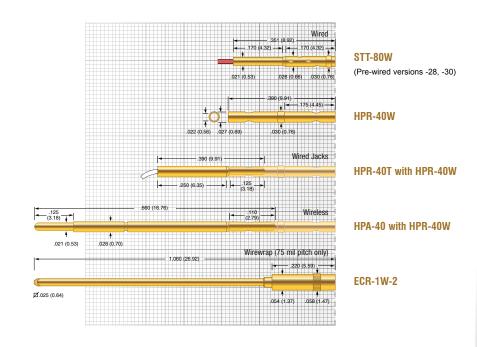






**MTX-50** 

50 mil (1.27 mm)



Tip Style						
Н	I	18	<b>I15</b>	135	140	J
Ø .047 (1.19)	Ø .022 (0.56)	Ø .020 (0.51)	Ø .021 (0.53)	Ø .022 (0.56)	Ø .022 (0.56)	Ø .022 (0.56)
	90°	90°	155*	*	40°	
L	L18	T	T1	T24	T30	T67
Ø .040 (1.02)	Ø .018 (0.46)	Ø .047 (1.19)	Ø .020 (0.51)	Ø .022 (0.56)	Ø .022 (0.56)	Ø .067 (1.70)
		30°	<b>8</b> °	(15°	£30°	30
Z	<b>Z1</b>					
Ø .047 (1.19)	Ø .038 (0.97)				TM	

Mechanical

Recommended Travel: .167 (4.24) Full Travel: .250 (6.35) Operating Temperature: -55°C to +150°C

#### Spring Force in oz. (grams)

	Order Code	Preload	Rec. Travel
Standard	- 4	0.72 (20)	4.0 (113)
Alternate	- 6	2.39 (68)	6.0 (170)
Elevated	- 7	1.68 (48)	7.0 (198)
High	- 8	1.73 (49)	8.0 (227)
Ultra High	-10	2.84 (81)	10.0 (283)

#### **Electrical (Static Conditions)**

Current Rating: 6 amps Average Probe Resistance: <10 m0hms

#### **Materials and Finishes**

Plunger: High performance alloy

LFRE proprietary plating

Barrel: BeCu, Gold plated over hard Nickel

Spring: Stainless Steel Ball: Stainless Steel

#### Receptacle

Hole diameter: Ø .028 (0.70) Suggested drill: #70 or 0.70 mm Recommended wire gauge: 28-30 AWG

#### Material Housing

• HPR-40T: Work-hardened Nickel Silver, Gold

plated over hard Nickel

• HPR-40W: Work-hardened Nickel Silver, Gold

plated over hard Nickel

Work-hardened BeCu, Gold plated • STT:

over hard Nickel



For test center spacing below 50mil, conventional ICT Probes reach their limits. ECT Metrix Probes overcome this issue by providing test

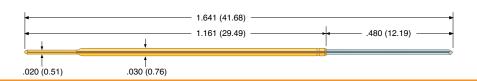
center spacing as low as 39mil. In a conventional probe/receptacle design, the pitch is limited by the largest diameter, which typically is the diameter of the receptacle. The Metrix probe has a stepped down diameter tail. This allow you to plug the probe into a receptacle sitting underneath the probe. Now, since the probe is placed above the receptacle, it allows you to use a receptacle with the same or lesser diameter as the spring probe. Valuable space is saved between the two adjacent probes which now can be placed in a tighter spacing.





### **MXLT-39**

39 mil (1.00 mm)



#### Mechanical

Recommended Travel: .315 (8.00) Full Travel: .400 (10.16) Operating Temperature  $-55^{\circ}$ C to  $+150^{\circ}$ C

#### Spring Force in oz. (grams)

	Order Code	Preload	Rec. Travel
Standard	- 4.5	0.49 (14)	4.00 (113)

#### **Electrical (Static Conditions)**

Current Rating: 3 amps
Average Probe Resistance: <15 mOhms

#### **Materials and Finishes**

Plunger: High performance alloy

LFRE proprietary plating

Barrel: BeCu, Gold plated over hard Nickel

Spring: Stainless Steel
Ball: Stainless Steel

#### Receptacle

Hole diameter: Ø .028 (0.70)
Suggested drill: #70 or 0.70 mm
Recommended wire gauge: 28-30 AWG
Material Housing

• HPR-40T: Work-hardened Nickel Silver, Gold

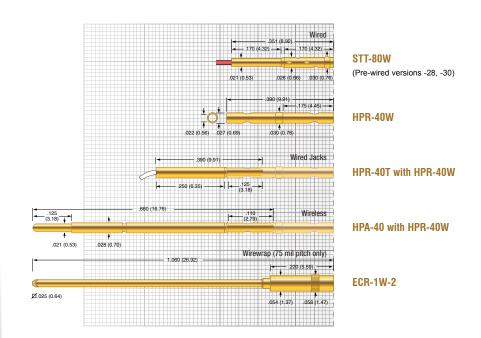
plated over hard Nickel

• HPR-40W: Work-hardened Nickel Silver, Gold

plated over hard Nickel

• STT: Work-hardened BeCu, Gold plated

over hard Nickel



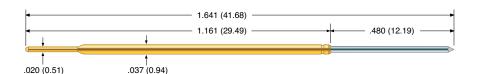
Tip Style					
18	I15	T20	U		
Ø .017 (0.43)	Ø .017 (0.43)	Ø .019 (0.48)	Ø .019 (0.48)		
90°	155°	¥30°			





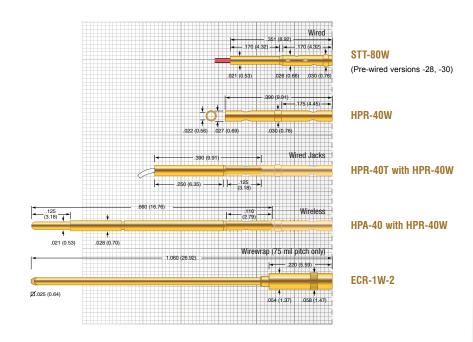






### **MXLT-50**

50 mil (1.27 mm)



Tip Style						
В	18	I15	L	L24	T	T24
Ø .022 (0.56)	Ø .020 (0.51)	Ø .020 (0.51)	Ø .040 (1.02)	Ø .022 (0.56)	Ø .047 (1.19)	Ø .022 (0.56)
30°	90°	155°		60°	30°	¥15°





#### Mechanical

Recommended Travel: .315 (8.00)
Full Travel: .400 (10.16)

Operating Temperature

Standard Spring: -55°C to +105°C
 Alternate Spring: -55°C to +150°C
 High Spring: -55°C to +105°C

#### Spring Force in oz. (grams)

	Order Code	Preload	Rec. Travel
Standard	- 4.5	1.09 (31)	4.5 (128)
Alternate	- 7	0.75 (21)	7.0 (198)
High	- 9.6	1.50 (43)	9.6 (272)

#### **Electrical (Static Conditions)**

Current Rating: 6 amps
Average Probe Resistance: <10 mOhms

#### **Materials and Finishes**

Plunger: High performance alloy

LFRE proprietary plating

Barrel: BeCu, Gold plated over hard Nickel

Spring

Standard: Music Wire
Alternate: Stainless Steel
High: Music Wire
Ball: Stainless Steel

#### Receptacle

Hole diameter: Ø .028 (0.70)
Suggested drill: #70 or 0.70 mm
Recommended wire gauge: 28-30 AWG

#### Material Housing

• HPR-40T: Work-hardened Nickel Silver, Gold

plated over hard Nickel

• HPR-40W: Work-hardened Nickel Silver, Gold

plated over hard Nickel

STT: Work-hardened BeCu, Gold plated

over hard Nickel



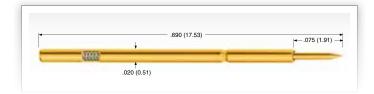


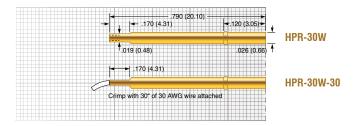
### **MEP-30**

30 mil (0.76 mm)

### **HPA-40**

39 mil (1.00 mm)





#### Mechanical

Recommended Travel: .050 (1.27) Full Travel: .075 (1.91) -55°C to +105°C Operating Temperature:

#### Spring Force in oz. (grams)

	Preload	Rec. Travel
Standard	0.39 (11)	1.39 (39)

#### **Electrical (Static Conditions)**

Current Rating: 2 amps Average Probe Resistance: <50 m0hms

#### **Materials and Finishes**

Heat-treated BeCu, Gold plated over hard Nickel Plunger:

Barrel: Work hardened BeCu,

Gold plated over hard Nickel Music Wire, Gold plated

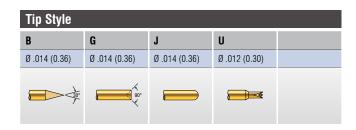
Spring:

### Receptacle

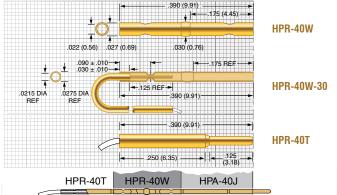
Hole diameter: Ø .0265 to .0276 (0.67 to 0.70) Suggested drill: #71 or 0.70 mm

Material: Work hardened BeCu,

Gold plated over hard Nickel







HPR-40T	HPR-40W	HPA-40J	
Mechanical			

Recommended Travel: .050 (1.27) Full Travel: .075 (1.91) -55°C to +150°C

Preload

Operating Temperature:

#### Spring Force in oz. (grams)

Standard	0.79 (22)	1.75 (49)
Electrical (Static Conditions)		
Current Rating:		2 amps
Average Probe Resistance:		<35 m0hms

#### **Materials and Finishes**

Heat-treated BeCu, Gold plated over hard Nickel Plunger:

Barrel: Work hardened Nickel Silver, Gold plated over hard Nickel

Stainless Steel, Silver plated Spring:

#### Receptacle

Hole diameter: Ø .028 (0.70) #70 or 0.70 mm Suggested drill: Material Housing: Work hardened Nickel Silver, Gold plated over hard Nickel

Tip Style				
В	C	G	J	
Ø .021 (0.53)	Ø .021 (0.53)	Ø .021 (0.53)	Ø .021 (0.53)	
		,		
<b>30°</b>		90°		
		· ·		

Rec. Travel

### **ECT Worldwide**



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